

Installation Instructions

STD Cavity Slider type:
Timber: T20, T30, T50, T60, T80, T90,
Glass: G20, G30, G50, G60, G80 & G90

- A) Connect rear of track to vertical 'U' channel at pre-drilled locations using 2No. Pop rivets (supplied)
- B) Connect sides of track to vertical captive trims at pre-drilled locations using 4No. Pop rivets, two per side (supplied).
- C) Using 2No. 6 gauge screws (supplied) fix horizontal head trim (already attached to track) through pre-drilled internal locations at vertical captive trim and tighten
- D) Attached the end jamb with 4No. 6 gauge screws (supplied) through pre-drilled locations
- E) Stand cavity element in final position (plumb and level)
- F) Screw fix cavity element to overhead support structure, ensuring correct height and level. Only 10gauge countersunk screws must be used to connect track to overhead support structure. The heads of the screws must clear trolley assemblies (mechanical fixing for this part of the installation are not supplied)
- G) Attach remaining cavity element to surrounding structures (mechanical fixings for this part of the installation are not supplied). Ensure that directly behind the BLACK bumper, on rear vertical 'U' channel, a solid surface / packer is installed
- H) **CLEAN INSIDE TRACK** running surface before operating wheels and hanging door (refer *Care & Maintenance* document)
- I) Insert trolley wheel assemblies and stopper to track via access hole at underside of track, see relevant system data sheet, for mounting locations
- J) Test run the trolley wheels through entire length of track ensuring there are no obstructions or impact with screw heads and that the track is clean, also check operation of soft closing/opening mechanisms at this time, if supplied (although the soft closing system will only work properly when used with a door)
- K) Upon satisfactory completion of item (j) proceed to install wall linings, using standard construction methods (it is recommended that suitable adhesive is applied to cavity element surfaces being lined with plasterboard finishes or similar
- L) **IMPORTANT**; only use short length screws to attached the wall linings. Screws that are too long may impact the sliding door
- M) Install door and adjust as necessary
- N) For glass door installation refer to separate installation guide '*Glass Door Cavity Slider Installation Sheet*'

For any difficulties please contact us on (02) 4577 2200

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